



Dart Aerospace Ltd.  
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Canada

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**RBW6205G13831-3G**

**Job Sheet 190505**



Part No: RBW6205G13831-3G

Job Qty: 3 pcs

Part Name: AW139 Swashplate Box 2



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/11/19

Job Tracking No: SIOP

Due Date: 3/8/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG RBW6205G13831-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation           | Qty   | Start Date | Due Date | Standard Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time | Sign-off       |
|-------|---------------------|-------|------------|----------|--------------------|---------|-----------------------|-----------|----------------|
| 100   | Small Fab - 1       | 3 pcs | 3/8/19     |          | 0.00               | 0.00    | Small Fab - 1         |           | DAS            |
|       |                     |       |            |          |                    |         | Small Fab - 2         |           | 71             |
|       |                     |       |            |          |                    |         | Small Fab - 3         |           | 9-89           |
|       |                     |       |            |          |                    |         | Small Fab - 4         |           |                |
|       |                     |       |            |          |                    |         | Small Fab - 5         |           | 19-4-30        |
|       |                     |       |            |          |                    |         | Small Fab - 6         |           |                |
|       |                     |       |            |          |                    |         | Small Fab - 7         |           |                |
| 110   | Small Fab - 2 - B4B | 3 pcs | 3/8/19     |          | 0.00               | 3.00    | Small Fab - 1 - B4B   |           | DAS            |
|       |                     |       |            |          |                    |         | Small Fab - 2 - B4B   |           | 71             |
|       |                     |       |            |          |                    |         | Small Fab - 3 - B4B   |           | 9-89           |
|       |                     |       |            |          |                    |         | Small Fab - 4 - B4B   |           |                |
|       |                     |       |            |          |                    |         | Small Fab - 5 - B4B   |           | 19-4-30        |
|       |                     |       |            |          |                    |         | Small Fab - 6 - B4B   |           |                |
|       |                     |       |            |          |                    |         | Small Fab - 7 - B4B   |           |                |
| 120   | QC 5                | 3 pcs | 3/8/19     |          | 0.00               | 0.00    | QC 5 - 10             |           |                |
|       |                     |       |            |          |                    |         | QC 5 - 12             |           |                |
|       |                     |       |            |          |                    |         | QC 5 - 17             |           |                |
|       |                     |       |            |          |                    |         | QC 5 - 18             |           |                |
|       |                     |       |            |          |                    |         | QC 5 - 19             |           |                |
|       |                     |       |            |          |                    |         | QC 5 - 22             |           |                |
|       |                     |       |            |          |                    |         | QC 5 - 24             |           |                |
|       |                     |       |            |          |                    |         | QC 5 - 3              |           |                |
|       |                     |       |            |          |                    |         | QC 5 - 42             |           |                |
|       |                     |       |            |          |                    |         | QC 5 - 43             |           |                |
|       |                     |       |            |          |                    |         | QC 5 - 49             |           |                |
|       |                     |       |            |          |                    |         | QC 5 - 51             |           |                |
|       |                     |       |            |          |                    |         | QC 5 - 58             |           |                |
|       |                     |       |            |          |                    |         | QC 5 - 68             |           | DAS            |
|       |                     |       |            |          |                    |         | QC 5 - 9              |           | APR 30 2019 68 |
|       |                     |       |            |          |                    |         | QC 5 - 50             |           | 9-89           |
|       |                     |       |            |          |                    |         | QC 5 - 30             |           |                |



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Container No: S176575



Part: RBW6205G13831-3G

Job No: 190505

Serial No/Batch: S176575

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 04/30/19

Plex 2/12/19 9:16 AM Dart.Hadley.Shannon

|     |                             |       |        |      |      |                        |                  |
|-----|-----------------------------|-------|--------|------|------|------------------------|------------------|
| 130 | Packaging 3-1 - Stock - B4B | 3 pcs | 3/8/19 | 0.00 | 0.00 | Packaging 3 - 1 - B4B  |                  |
|     |                             |       |        |      |      | Packaging 3 - 2 - B4B  |                  |
|     |                             |       |        |      |      | Packaging 3 - 3 - B4B  |                  |
|     |                             |       |        |      |      | Packaging 3 - 4 - B4B  |                  |
|     |                             |       |        |      |      | Packaging 3 - 5 - B4B  | DAS              |
|     |                             |       |        |      |      | Packaging 3 - 6 - B4B  | 28               |
|     |                             |       |        |      |      | Packaging 3 - 7 - B4B  | 9-89             |
|     |                             |       |        |      |      | Packaging 3 - 8 - B4B  |                  |
|     |                             |       |        |      |      | Packaging 3 - 9 - B4B  |                  |
|     |                             |       |        |      |      | Packaging 3 - 10 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 11 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 12 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 13 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 14 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 15 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 16 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 17 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 18 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 19 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 20 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 21 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 22 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 23 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 24 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 25 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 26 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 27 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 28 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 29 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 30 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 31 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 32 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 33 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 34 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 35 - B4B |                  |
|     |                             |       |        |      |      | Packaging 3 - 36 - B4B | DAS              |
| 140 | QC 21 - FG                  | 3 pcs | 3/8/19 | 0.00 | 0.00 | QC 21 - FG - 21        | DAS              |
|     |                             |       |        |      |      | QC 21 - FG - 70        | 21               |
|     |                             |       |        |      |      | QC 21 - SA - 53        | 9-89 MAY 01 2019 |

Part Op **100** - (Small Fab) 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1600-E 3-Debur holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW6205G13831-3G-9 to RBW6205G13831-3G-7 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

**110** - (Small Fab) 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1600-E 3-Debur holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW6205G13831-3G-9 to RBW6205G13831-3G-7 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

**120** - (QC5- Inspect part completeness to step on W/O)

**130** - (Identify as per dwg & Stock Location: \_\_\_\_\_)

**140** - (QC21- Final Inspection - Work Order Release)



## Job BOM

| Part / Item         | Component Name                     | Quantity     | Operation               | Container          |
|---------------------|------------------------------------|--------------|-------------------------|--------------------|
| APP-1600-E          | Case                               | 3 Ea (1 ea)  | 100-Small Fab - 1       | X S101767          |
| 3777T12             | Spring Catch                       | 6 Ea (2 ea)  | 110-Small Fab - 2 - B4B | X S158132          |
| 97524A032           | Sealing Blind Rivet                | 12 Ea (4 ea) | 110-Small Fab - 2 - B4B | X S145165          |
| RB41011             | Dart Tooling Placard, Aluminum     | 3 Ea (1 ea)  | 110-Small Fab - 2 - B4B | X S021040          |
| RBW6205G12731-3G    | Upper Plate Assembly               | 3 pcs (1 ea) | 110-Small Fab - 2 - B4B | X S160809          |
| RBW6205G13151-3G    | Lower Plate                        | 3 Ea (1 ea)  | 110-Small Fab - 2 - B4B | X S067146          |
| RBW6205G13231-3G    | Arm Assembly                       | 9 pcs (3 ea) | 110-Small Fab - 2 - B4B | X S161981          |
| RBW6205G13531-3G    | Screw Assembly                     | 3 pcs (1 ea) | 110-Small Fab - 2 - B4B | X S160907          |
| RBW6205G13831-3G-1  | Shelf Backing                      | 3 Ea (1 ea)  | 110-Small Fab - 2 - B4B | X S163729 X        |
| RBW6205G13831-3G-11 | Dynamometer                        | 3 pcs (1 ea) | 110-Small Fab - 2 - B4B | X S01459 - S124408 |
| RBW6205G13831-3G-3  | Shelf                              | 3 Ea (1 ea)  | 110-Small Fab - 2 - B4B | X S163733 X        |
| RBW6205G13831-3G-5  | Bottom Foam use in case APP-1600-E | 3 Ea (1 ea)  | 110-Small Fab - 2 - B4B | X S163738 X        |
| RBW6205G13831-3G-7  | Lid Foam use in case APP-1600-E    | 3 Ea (1 ea)  | 110-Small Fab - 2 - B4B | X S163740 X        |
| RBW6205G13831-3G-9  | Location Placard                   | 3 pcs (1 ea) | 110-Small Fab - 2 - B4B | X S170848          |

## Job Allocations

| Operation               | Component Part      | Required | Inventory | Allocated |
|-------------------------|---------------------|----------|-----------|-----------|
| 100-Small Fab - 1       | APP-1600-E          | 3        | 7         | 0         |
| 110-Small Fab - 2 - B4B | 3777T12             | 6        | 6         | 0         |
|                         | 97524A032           | 12       | 514       | 0         |
|                         | RB41011             | 3        | 417       | 0         |
|                         | RBW6205G12731-3G    | 3        | 2         | 0         |
|                         | RBW6205G13151-3G    | 3        | 7         | 0         |
|                         | RBW6205G13231-3G    | 9        | 6         | 0         |
|                         | RBW6205G13531-3G    | 3        | 2         | 0         |
|                         | RBW6205G13831-3G-1  | 3        | 2         | 0         |
|                         | RBW6205G13831-3G-11 | 3        | 4         | 0         |
|                         | RBW6205G13831-3G-3  | 3        | 2         | 0         |
|                         | RBW6205G13831-3G-5  | 3        | 4         | 0         |
|                         | RBW6205G13831-3G-7  | 3        | 4         | 0         |
|                         | RBW6205G13831-3G-9  | 3        | 2         | 0         |

## Part Specifications

Specifications could not be found.

Plex 2/12/19 9:16 AM Dart.Hadley.Shannon



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**RBW6205G13831-3G**

**Job Sheet 190505**



**Part No:** RBW6205G13831-3G

**Job Qty:** 3 pcs

**Part Name:** AW139 Swashplate Box 2



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 2/11/19

**Job Tracking No:** SIOP

**Due Date:** 3/8/19

**Created By:** Dara Macdonald

**Type:** Stock

**Description:**

**Note:** DWG RBW6205G13831-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                   | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier    |           | Sign-off |
|-------|-----------------------------|-------|------------|----------|-----------|---------|------------------------|-----------|----------|
|       |                             |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier  | Lead Time |          |
| 110   | Small Fab - 1               | 3 pcs | 3/8/19     |          | 0.00      | 3.00    | Small Fab - 1          |           |          |
|       |                             |       |            |          |           |         | Small Fab - 2          |           |          |
|       |                             |       |            |          |           |         | Small Fab - 3          |           |          |
|       |                             |       |            |          |           |         | Small Fab - 4          |           |          |
|       |                             |       |            |          |           |         | Small Fab - 5          |           |          |
|       |                             |       |            |          |           |         | Small Fab - 6          |           |          |
|       |                             |       |            |          |           |         | Small Fab - 7          |           |          |
| 120   | QC 5                        | 3 pcs | 3/8/19     |          | 0.00      | 0.00    | QC 5 - 10              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 12              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 17              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 18              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 19              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 22              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 24              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 3               |           |          |
|       |                             |       |            |          |           |         | QC 5 - 42              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 43              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 49              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 51              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 58              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 68              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 9               |           |          |
| 130   | Packaging 3-1 - Stock - B4B | 3 pcs | 3/8/19     |          | 0.00      | 0.00    | Packaging 3 - 1 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 2 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 3 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 4 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 5 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 6 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 7 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 8 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 9 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 10 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 11 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 12 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 13 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 14 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 15 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 16 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 17 - B4B |           |          |



|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |            |       |        |                        |                 |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|-------|--------|------------------------|-----------------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |            |       |        | Packaging 3 - 18 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |            |       |        | Packaging 3 - 19 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |            |       |        | Packaging 3 - 20 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |            |       |        | Packaging 3 - 21 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |            |       |        | Packaging 3 - 22 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |            |       |        | Packaging 3 - 23 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |            |       |        | Packaging 3 - 24 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |            |       |        | Packaging 3 - 25 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |            |       |        | Packaging 3 - 26 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |            |       |        | Packaging 3 - 27 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |            |       |        | Packaging 3 - 28 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |            |       |        | Packaging 3 - 29 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |            |       |        | Packaging 3 - 30 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |            |       |        | Packaging 3 - 31 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |            |       |        | Packaging 3 - 32 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |            |       |        | Packaging 3 - 33 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |            |       |        | Packaging 3 - 34 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |            |       |        | Packaging 3 - 35 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |            |       |        | Packaging 3 - 36 - B4B |                 |
| 140                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | QC 21 - FG | 3 pcs | 3/8/19 | 0.00 0.00              | QC 21 - FG - 21 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |            |       |        |                        | QC 21 - FG - 70 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |            |       |        |                        | QC 21 - SA - 53 |
| Part Op 110 - (Small Fab) 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into<br>Descriptions: Pelican case APP-1600-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue<br>placard RBW6205G13831-3G-9 to RBW6205G13831-3G-7 foam as per DWG. 6-Glue foam to case and pack case as per<br>DWG.<br>120 - (QC5- Inspect part completeness to step on W/O)<br>130 - (Identify as per dwg & Stock Location: _____)<br>140 - (QC21- Final Inspection - Work Order Release) |            |       |        |                        |                 |

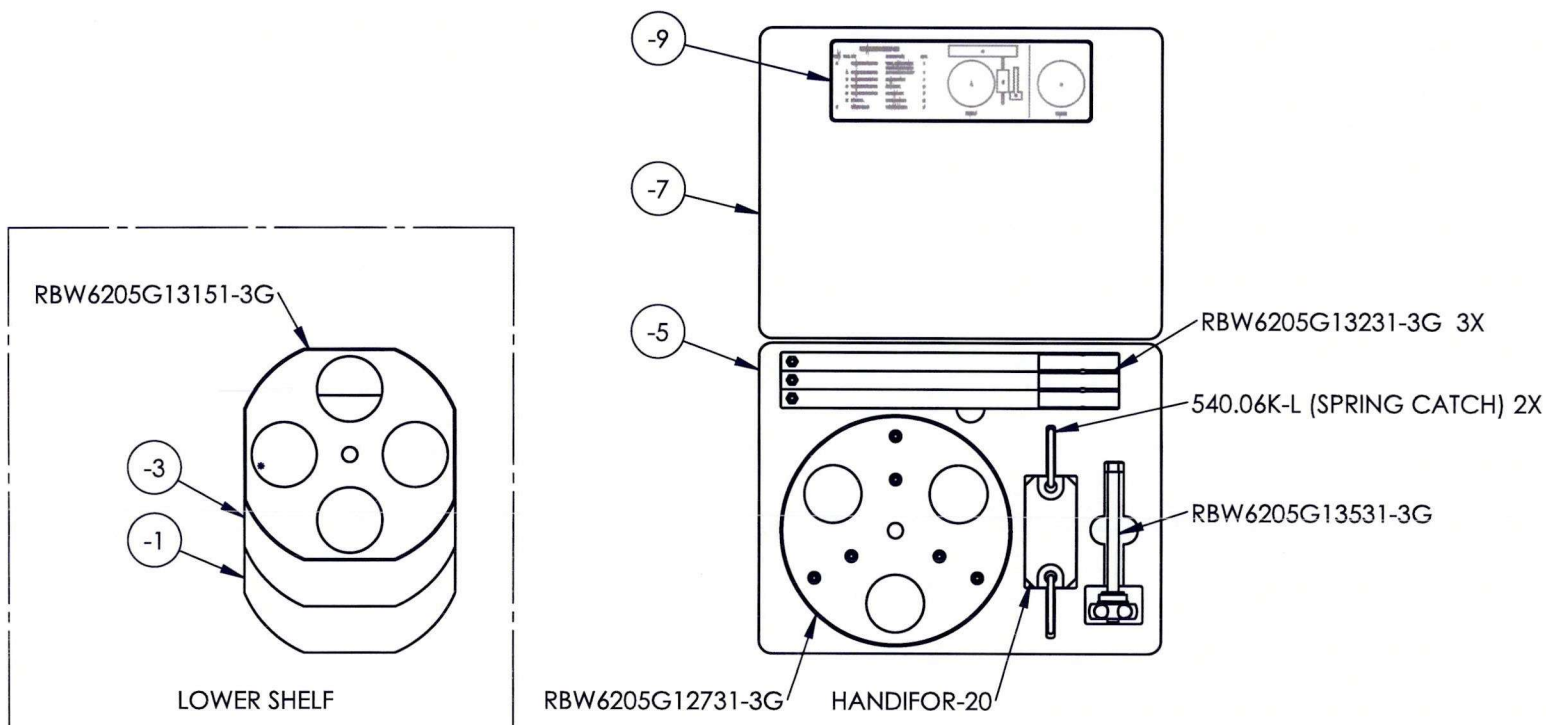
| Job BOM             |                                    |              |                   |           |
|---------------------|------------------------------------|--------------|-------------------|-----------|
| Part / Item         | Component Name                     | Quantity     | Operation         | Container |
| 3777T12             | Spring Catch                       | 6 Ea (2 ea)  | 110-Small Fab - 1 |           |
| 97524A032           | Sealing Blind Rivet                | 12 Ea (4 ea) | 110-Small Fab - 1 |           |
| APP-1600-E          | Case                               | 3 Ea (1 ea)  | 110-Small Fab - 1 |           |
| RB41011             | Dart Tooling Placard, Aluminum     | 3 Ea (1 ea)  | 110-Small Fab - 1 |           |
| RBW6205G12731-3G    | Upper Plate Assembly               | 3 pcs (1 ea) | 110-Small Fab - 1 |           |
| RBW6205G13151-3G    | Lower Plate                        | 3 Ea (1 ea)  | 110-Small Fab - 1 |           |
| RBW6205G13231-3G    | Arm Assembly                       | 9 pcs (3 ea) | 110-Small Fab - 1 |           |
| RBW6205G13531-3G    | Screw Assembly                     | 3 pcs (1 ea) | 110-Small Fab - 1 |           |
| RBW6205G13831-3G-1  | Shelf Backing                      | 3 Ea (1 ea)  | 110-Small Fab - 1 |           |
| RBW6205G13831-3G-11 | Dynamometer                        | 3 pcs (1 ea) | 110-Small Fab - 1 |           |
| RBW6205G13831-3G-3  | Shelf                              | 3 Ea (1 ea)  | 110-Small Fab - 1 |           |
| RBW6205G13831-3G-5  | Bottom Foam use in case APP-1600-E | 3 Ea (1 ea)  | 110-Small Fab - 1 |           |
| RBW6205G13831-3G-7  | Lid Foam use in case APP-1600-E    | 3 Ea (1 ea)  | 110-Small Fab - 1 |           |
| RBW6205G13831-3G-9  | Location Placard                   | 3 pcs (1 ea) | 110-Small Fab - 1 |           |

| Job Allocations   |                     |          |           |           |
|-------------------|---------------------|----------|-----------|-----------|
| Operation         | Component Part      | Required | Inventory | Allocated |
| 110-Small Fab - 1 | 3777T12             | 6        | 6         | 0         |
|                   | 97524A032           | 12       | 514       | 0         |
|                   | APP-1600-E          | 3        | 7         | 0         |
|                   | RB41011             | 3        | 419       | 0         |
|                   | RBW6205G12731-3G    | 3        | 2         | 0         |
|                   | RBW6205G13151-3G    | 3        | 7         | 0         |
|                   | RBW6205G13231-3G    | 9        | 6         | 0         |
|                   | RBW6205G13531-3G    | 3        | 2         | 0         |
|                   | RBW6205G13831-3G-1  | 3        | 2         | 0         |
|                   | RBW6205G13831-3G-11 | 3        | 4         | 0         |
|                   | RBW6205G13831-3G-3  | 3        | 2         | 0         |
|                   | RBW6205G13831-3G-5  | 3        | 4         | 0         |
|                   | RBW6205G13831-3G-7  | 3        | 4         | 0         |
|                   | RBW6205G13831-3G-9  | 3        | 2         | 0         |

| Part Specifications                |  |
|------------------------------------|--|
| Specifications could not be found. |  |

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| REVISIONS |         |                                                                                                                                                                                                                                                                                                 |           |         |          |
|-----------|---------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|---------|----------|
| REV       | ECR     | DESCRIPTION                                                                                                                                                                                                                                                                                     | DATE      | INITIAL | APPROVED |
| 1         |         | -1 & -3 ADDED NOTE. -5 CH'D OVERALL DIMENSIONS TO FIT CASE TIGHTER. -7 CH'D OVERALL DIMENSIONS TO FIT CASE TIGHTER, CH'D CUTOUT TO RECESSED POCKET ADDED CUTOUT ON BOTTOM FOR CASE PIN CLEARANCES AND MATERIAL FROM C200 FLAT TO 1780 FLAT BLACK.                                               | 6/29/2011 | RJC     | RW       |
| 2         | 15-0151 | -5 CH'D CUTOUT SIZE AND DEPTH FOR -11 & -13. CH'D DIM WAS $\nabla$ 1.00 IS $\nabla$ 1.60 FOR RBW6205G13231-3G. -7 CH'D FOAM WAS 1780 FLAT, BLACK IS Y20 BLACK, CH'D CUTOUT DEPTH FOR PLACARD WAS .063 IS .13. -9 REMOVED TEXT "CONTENT LIST", CH'D DESCRIPTION WAS PLACARD IS LOCATION PLACARD. | 7/8/2015  | RJC     | JAG      |



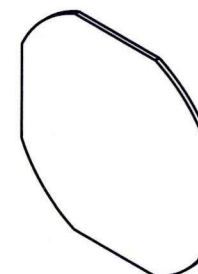
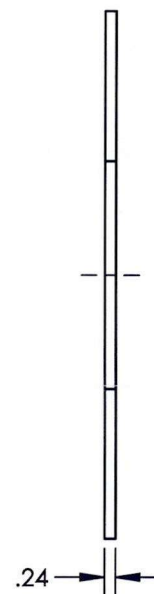
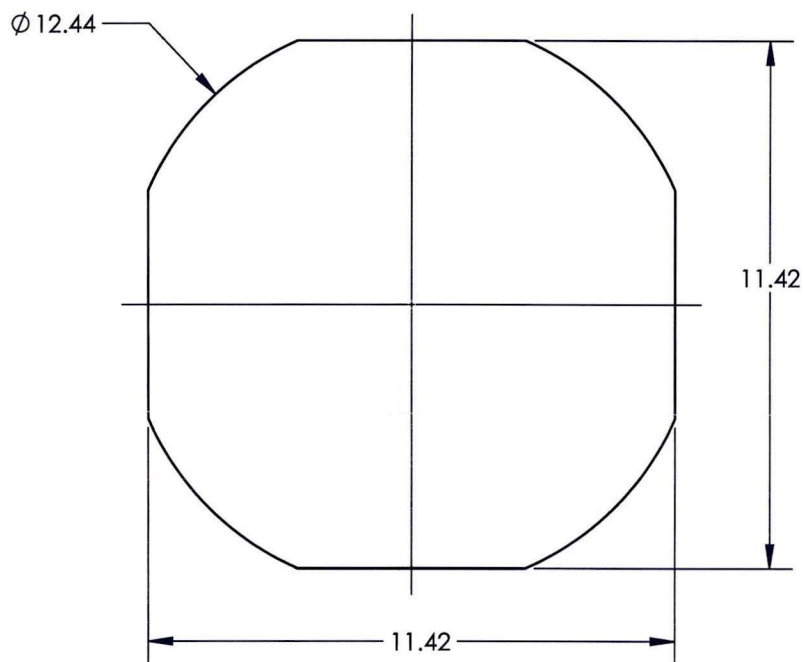
| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description          | Material       | B/O INFORMATION OR SPECIFICATIONS              | PG. |
|----------|----------|-----|--------|----------|----------------------|----------------|------------------------------------------------|-----|
|          |          |     |        | 1        | UPPER PLATE ASSEMBLY |                | RBW6205G12731-3G                               | 1   |
|          |          |     |        | 1        | LOWER PLATE          |                | RBW6205G13151-3G                               | 1   |
|          |          |     |        | 3        | ARM ASSEMBLY         |                | RBW6205G13231-3G                               | 1   |
|          |          |     |        | 1        | SCREW ASSEMBLY       |                | RBW6205G13531-3G                               | 1   |
|          |          | B/O | -1     | 1        | SHELF BACKING        | COROPLAST      | BLACK, 6mm Ø12-7/16 I.R. SPECIALTY             | 2   |
|          |          | B/O | -3     | 1        | SHELF                | Y20 BLACK      | Ø12-7/16 X 13/16                               | 3   |
|          |          | B/O | -5     | 1        | BOTTOM FOAM          | Y20 BLACK      | 6-1/8 X 16-3/4 X 21-3/4 I.R. SPECIALTY         | 4   |
|          |          | B/O | -7     | 1        | LID FOAM             | Y20 BLACK      | 1-3/4 X 16-3/8 X 21-5/16 I.R. SPECIALTY        | 5   |
|          |          |     | -9     | 1        | LOCATION PLACARD     | PLASTIC        |                                                | 6   |
|          |          | B/O | -11    | 1        | DYNAMOMETER          |                | HANDIFOR-20                                    | 1   |
|          |          | B/O | -13    | 2        | SPRING CATCH         | S.S.           | Ø5/16 CARABINER STYLE (MCMaster-CARR #3777T12) | 1   |
|          |          | B/O | -15    | 1        | CASE                 | PLASTIC, BLACK | 8 X 17 X 22 PELICAN #APP-1600-E                | N/S |
|          |          | B/O | -17    | 1        | DART PLACARD         | ALUMINUM       | #RB41011                                       | N/S |

NOTE:  
PART OF KIT RBW6205G11231-3G.

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                        |                        |                                                        |                  |             |                 |                        |           |             |            |         |  |        |                                              |  |      |                                           |  |               |  |  |       |            |                |              |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------|------------------------|--------------------------------------------------------|------------------|-------------|-----------------|------------------------|-----------|-------------|------------|---------|--|--------|----------------------------------------------|--|------|-------------------------------------------|--|---------------|--|--|-------|------------|----------------|--------------|
| <b>DART AEROSPACE</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                        |                        |                                                        |                  |             |                 |                        |           |             |            |         |  |        |                                              |  |      |                                           |  |               |  |  |       |            |                |              |
| TITLE<br><b>AW139 SWASHPLATE KIT</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                        |                        |                                                        |                  |             |                 |                        |           |             |            |         |  |        |                                              |  |      |                                           |  |               |  |  |       |            |                |              |
| DWG NO. <b>RBW6205G13831-3G</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                        |                        |                                                        |                  |             |                 |                        |           |             |            |         |  |        |                                              |  |      |                                           |  |               |  |  |       |            |                |              |
| REV <b>2</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                        |                        |                                                        |                  |             |                 |                        |           |             |            |         |  |        |                                              |  |      |                                           |  |               |  |  |       |            |                |              |
| <table border="0"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED<br/>DIMENSIONS ARE IN INCHES</td> <td>DRAWN BY: CLOUGH</td> </tr> <tr> <td>.XXX ± .005</td> <td>FRACTIONS ± 1/8</td> <td>APPROVED <i>D Weil</i></td> </tr> <tr> <td>.XX ± .01</td> <td>ANGLES ± 5°</td> <td>HEAT TREAT</td> </tr> <tr> <td>.X ± .1</td> <td></td> <td>FINISH</td> </tr> <tr> <td colspan="2">1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</td> <td>SPEC</td> </tr> <tr> <td colspan="2">2. DIMENSIONAL LIMITS APPLY AFTER PLATING</td> <td>USED ON MODEL</td> </tr> <tr> <td colspan="2"></td> <td>AW139</td> </tr> <tr> <td>SCALE 1:10</td> <td>DATE 1/31/2011</td> <td>SHEET 1 OF 6</td> </tr> </table> |                                                        | MAT'L                  | UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | DRAWN BY: CLOUGH | .XXX ± .005 | FRACTIONS ± 1/8 | APPROVED <i>D Weil</i> | .XX ± .01 | ANGLES ± 5° | HEAT TREAT | .X ± .1 |  | FINISH | 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R |  | SPEC | 2. DIMENSIONAL LIMITS APPLY AFTER PLATING |  | USED ON MODEL |  |  | AW139 | SCALE 1:10 | DATE 1/31/2011 | SHEET 1 OF 6 |
| MAT'L                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | DRAWN BY: CLOUGH       |                                                        |                  |             |                 |                        |           |             |            |         |  |        |                                              |  |      |                                           |  |               |  |  |       |            |                |              |
| .XXX ± .005                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | FRACTIONS ± 1/8                                        | APPROVED <i>D Weil</i> |                                                        |                  |             |                 |                        |           |             |            |         |  |        |                                              |  |      |                                           |  |               |  |  |       |            |                |              |
| .XX ± .01                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | ANGLES ± 5°                                            | HEAT TREAT             |                                                        |                  |             |                 |                        |           |             |            |         |  |        |                                              |  |      |                                           |  |               |  |  |       |            |                |              |
| .X ± .1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                        | FINISH                 |                                                        |                  |             |                 |                        |           |             |            |         |  |        |                                              |  |      |                                           |  |               |  |  |       |            |                |              |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                        | SPEC                   |                                                        |                  |             |                 |                        |           |             |            |         |  |        |                                              |  |      |                                           |  |               |  |  |       |            |                |              |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                                        | USED ON MODEL          |                                                        |                  |             |                 |                        |           |             |            |         |  |        |                                              |  |      |                                           |  |               |  |  |       |            |                |              |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                        | AW139                  |                                                        |                  |             |                 |                        |           |             |            |         |  |        |                                              |  |      |                                           |  |               |  |  |       |            |                |              |
| SCALE 1:10                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | DATE 1/31/2011                                         | SHEET 1 OF 6           |                                                        |                  |             |                 |                        |           |             |            |         |  |        |                                              |  |      |                                           |  |               |  |  |       |            |                |              |

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| REVISIONS |     |                |           |         |          |
|-----------|-----|----------------|-----------|---------|----------|
| REV       | ECR | DESCRIPTION    | DATE      | INITIAL | APPROVED |
| 1         |     | -1 ADDED NOTE. | 6/29/2011 | RJC     | RW       |



**NOTE:**  
VENDOR TO ATTACH BLACK 6mm COROPLAST  
-1 TO -3.

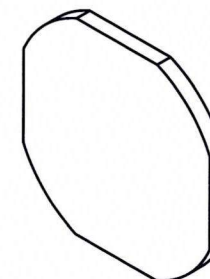
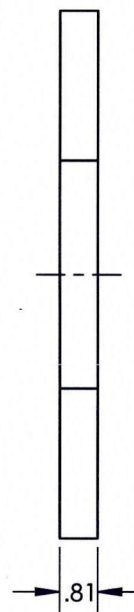
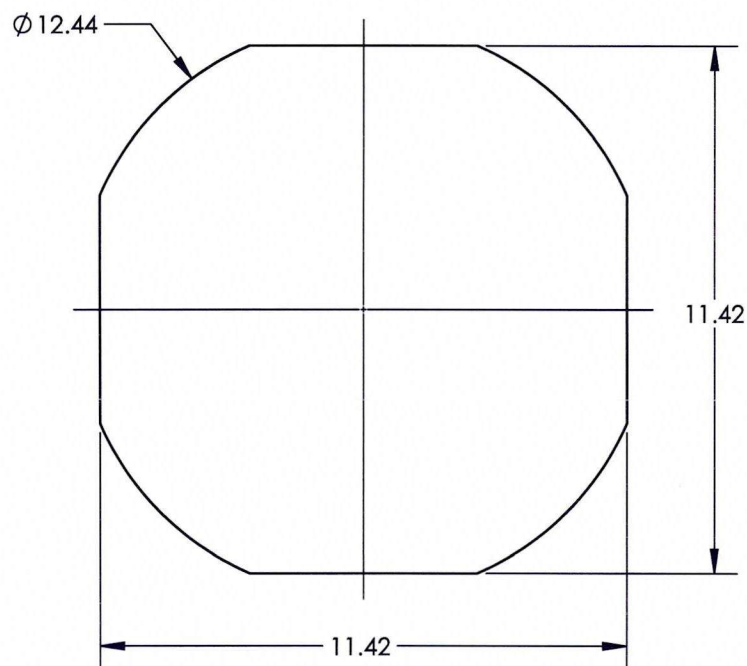
①  
SHELF BACKING

|                                                        |                            |
|--------------------------------------------------------|----------------------------|
| <b>DART<br/>AEROSPACE</b>                              |                            |
| TITLE<br><b>AW139 SWASHPLATE KIT</b>                   |                            |
| DWG NO.<br><b>RBW6205G13831-3G-1</b>                   | REV<br><b>2</b>            |
| MAT'L<br>COROPLAST                                     | DRAWN BY:<br>CLOUGH        |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED<br><i>D. Weil</i> |
| .XXX ± .005                                            | HEAT                       |
| .XX ± .01                                              | TREAT                      |
| .X ± .1                                                | FINISH                     |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | SPEC                       |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | USED ON MODEL<br>AW139     |
| SCALE<br>1:4                                           | DATE<br>1/31/2011          |
| SHEET 2 OF 6                                           |                            |



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| REVISIONS |     |                |           |         |          |
|-----------|-----|----------------|-----------|---------|----------|
| REV       | ECR | DESCRIPTION    | DATE      | INITIAL | APPROVED |
| 1         |     | -3 ADDED NOTE. | 6/29/2011 | RJC     | RW       |



**NOTE:**  
VENDOR TO ATTACH BLACK 6mm COROPLAST  
-1 TO -3.

(-3)

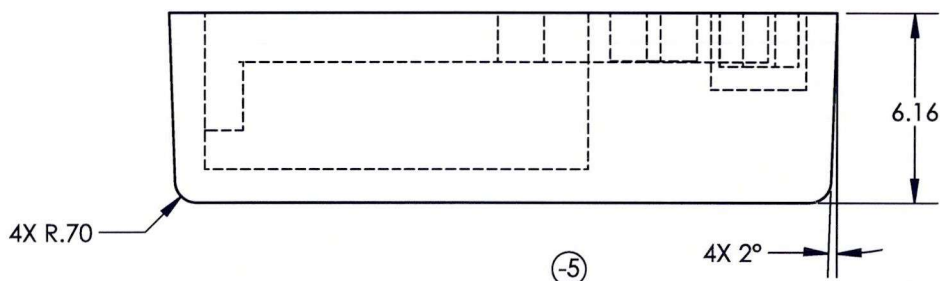
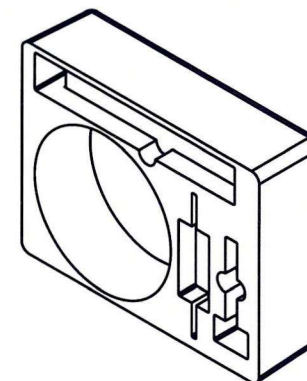
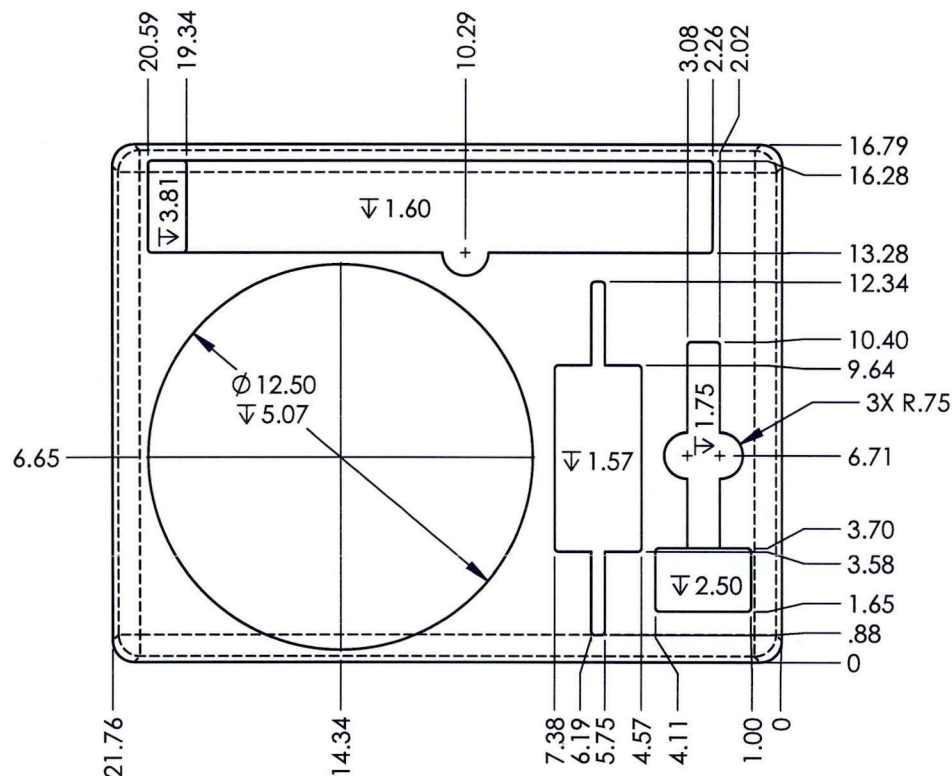
SHELF

|                                                        |                               |
|--------------------------------------------------------|-------------------------------|
| <b>DART<br/>AEROSPACE</b>                              |                               |
| TITLE<br><b>AW139 SWASHPLATE KIT</b>                   |                               |
| DWG NO.<br><b>RBW6205G13831-3G-3</b>                   | REV<br><b>2</b>               |
| MAT'L<br><b>Y20 BLACK</b>                              | DRAWN BY:<br><b>CLOUGH</b>    |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED<br><i>D Weil</i>     |
| .XXX ± .005                                            | HEAT                          |
| .XX ± .01                                              | TREAT                         |
| .X ± .1                                                | FINISH                        |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | SPEC                          |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | USED ON MODEL<br><b>AW139</b> |
| SCALE<br><b>1:4</b>                                    | DATE<br><b>1/31/2011</b>      |
| SHEET 3 OF 6                                           |                               |



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| REVISIONS |         |                                                                                                                |           |         |          |
|-----------|---------|----------------------------------------------------------------------------------------------------------------|-----------|---------|----------|
| REV       | ECR     | DESCRIPTION                                                                                                    | DATE      | INITIAL | APPROVED |
| 1         |         | -5 CH'D OVERALL DIMENSIONS TO FIT CASE TIGHTER.                                                                | 6/29/2011 | RJC     | RW       |
| 2         | 15-0151 | -5 CH'D CUTOUT SIZE AND DEPTH FOR -11 & -13, CH'D DIM WAS $\nabla 1.00$ IS $\nabla 1.60$ FOR RBW6205G13231-3G. | 7/8/2015  | RJC     | JAG      |

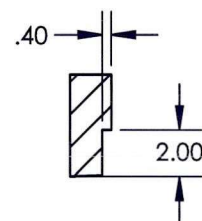
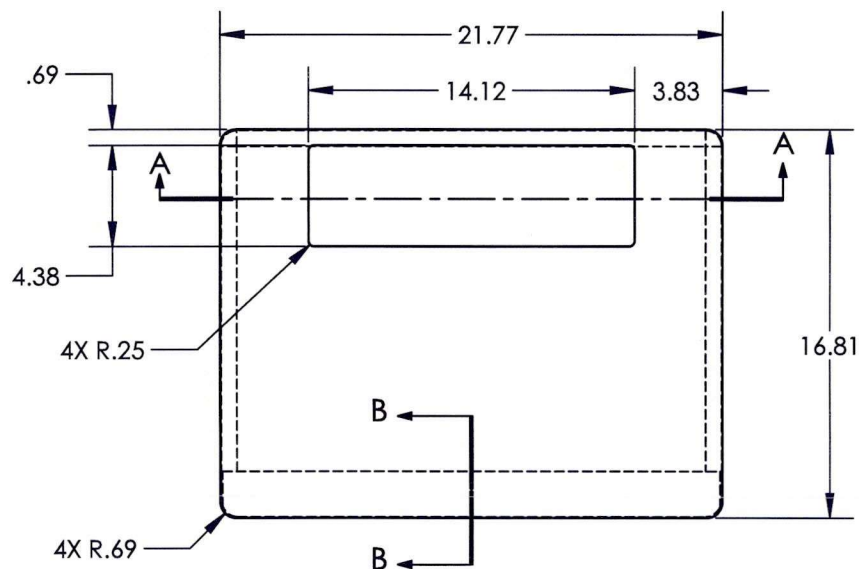


5  
BOTTOM FOAM

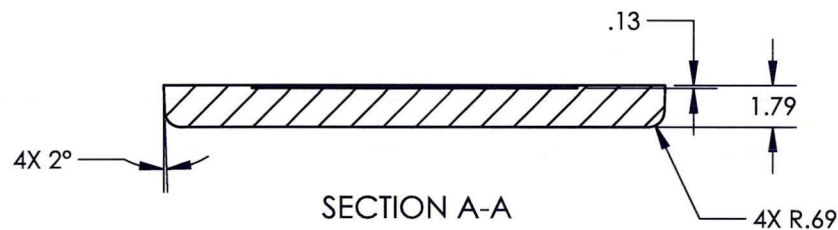
|                                                                                               |                         |
|-----------------------------------------------------------------------------------------------|-------------------------|
| <b>DART<br/>AEROSPACE</b>                                                                     |                         |
| TITLE<br>AW139 SWASHPLATE KIT                                                                 |                         |
| DWG NO.<br>RBW6205G13831-3G-5                                                                 | REV<br>2                |
| MAT'L<br>Y20 BLACK                                                                            | DRAWN BY:<br>CLOUGH     |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES<br>.XXX ± .005<br>.XX ± .01<br>.X ± .1 | APPROVED<br>D Weil      |
| FRACTIONS ± 1/8<br>ANGLES ± 5°                                                                | HEAT<br>TREAT<br>FINISH |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R                                               | SPEC                    |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING                                                  | USED ON MODEL<br>AW139  |
| SCALE<br>1:6                                                                                  | DATE<br>1/31/2011       |
| SHEET 4 OF 6                                                                                  |                         |

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| REVISIONS |         |                                                                                                                                                                               |           |         |          |
|-----------|---------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|---------|----------|
| REV       | ECR     | DESCRIPTION                                                                                                                                                                   | DATE      | INITIAL | APPROVED |
| 1         |         | -7 CH'D OVERALL DIMENSIONS TO FIT CASE TIGHTER, CH'D CUTOUT TO RECESSED POCKET ADDED CUTOUT ON BOTTOM FOR CASE PIN CLEARANCES AND MATERIAL FROM C200 FLAT TO 1780 FLAT BLACK. | 6/29/2011 | RJC     | RW       |
| 2         | 15-0151 | -7 CHD FOAM WAS 1780 FLAT, BLACK IS Y20 BLACK, CH'D CUTOUT DEPTH FOR PLACARD WAS .063 IS .13.                                                                                 | 7/8/2015  | RJC     | JAG      |



SECTION B-B



SECTION A-A

(-7)  
LID FOAM

|                                                        |                         |
|--------------------------------------------------------|-------------------------|
| <b>DART<br/>AEROSPACE</b>                              |                         |
| TITLE<br><b>AW139 SWASHPLATE KIT</b>                   |                         |
| DWG NO.<br><b>RBW6205G13831-3G-7</b>                   | REV<br><b>2</b>         |
| MAT'L Y20 BLACK                                        | DRAWN BY: <b>CLOUGH</b> |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i>  |
| .XXX ± .005                                            | HEAT TREAT              |
| .XX ± .01                                              | FINISH                  |
| .X ± .1                                                | SPEC                    |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | USED ON MODEL           |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | <b>AW139</b>            |
| SCALE 1:6                                              | DATE 1/31/2011          |
| SHEET 5 OF 6                                           |                         |

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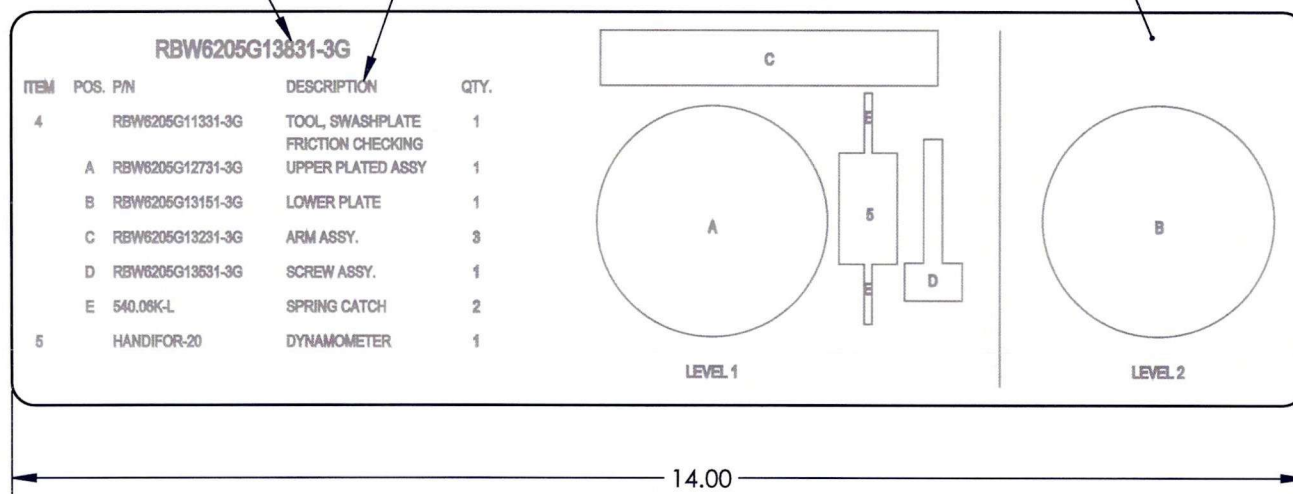
| REVISIONS |         |                                                                                   |          |         |          |
|-----------|---------|-----------------------------------------------------------------------------------|----------|---------|----------|
| REV       | ECR     | DESCRIPTION                                                                       | DATE     | INITIAL | APPROVED |
| 2         | 15-0151 | -9 REMOVED TEXT "CONTENT LIST", CH'D DESCRIPTION WAS PLACARD IS LOCATION PLACARD. | 7/8/2015 | RJC     | JAG      |

3/16 ARIAL TEXT

1/8 ARIAL ALL  
OTHER TEXT

BLACK BACKGROUND WITH  
WHITE LETTERS & LINES

4X R.25



NOTE:  
USE ADHESIVE TO GLUE -9 ONTO -7 RECESSED CUTOUT.

(-9)  
LOCATION PLACARD

|                                                        |                        |
|--------------------------------------------------------|------------------------|
| <b>DART<br/>AEROSPACE</b>                              |                        |
| TITLE<br><b>AW139 SWASHPLATE KIT</b>                   |                        |
| DWG NO.<br><b>RBW6205G13831-3G-9</b>                   | REV<br><b>2</b>        |
| MAT'L PLASTIC                                          | DRAWN BY: CLOUGH       |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i> |
| .XXX ± .005 FRACTIONS ± 1/8                            | HEAT TREAT             |
| .XX ± .01 ANGLES ± .5°                                 | FINISH                 |
| .X ± .1                                                | SPEC                   |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | USED ON MODEL          |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | <b>AW139</b>           |
| SCALE 1:2                                              | DATE 1/31/2011         |
| SHEET 6 OF 6                                           |                        |



Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |  |                        |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Sequence #:                                                                                                                       | QTY Affected :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  | MRB (QS1042)           |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  | Completed By           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |  | Lead hand / Supervisor |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |  |                        |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |  |                        |  |
| <b>Root Cause</b><br><br><div style="display: flex; flex-direction: column;"> <div>Operator <input type="checkbox"/></div> <div>Manufacturing Process <input type="checkbox"/></div> <div>Equip/Tooling <input type="checkbox"/></div> <div>Handling/Preservation <input type="checkbox"/></div> <div>Material <input type="checkbox"/></div> <div>Product Improvement <input type="checkbox"/></div> <div>Process Improvement <input type="checkbox"/></div> <div>Human Factors <input type="checkbox"/></div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex; flex-direction: column;"> <div> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> <div> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |                        |  |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |  |                        |  |